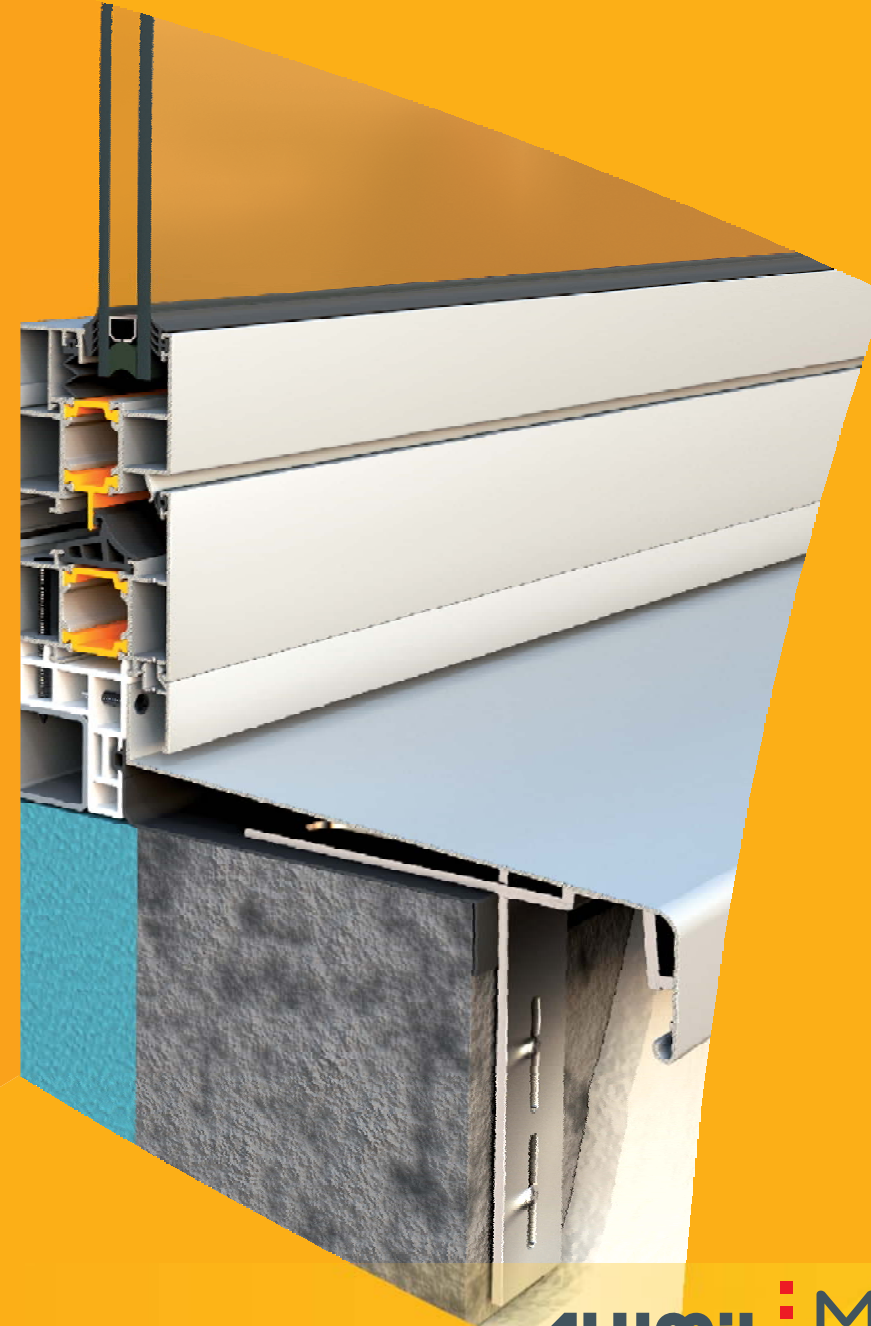


ALUMIL

ALUMINIUM



ALUMIL
Building excellence every day

HEAD QUARTERS
KILKIS INDUSTRIAL AREA
GR 611 00 KILKIS
TEL.: +30 23410 79300
FAX: +30 23410 71988

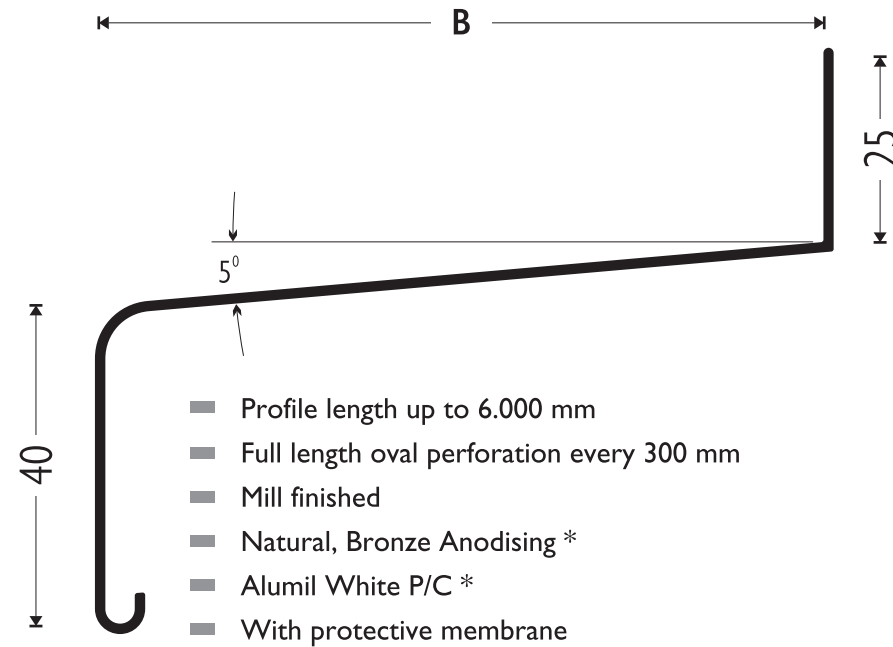
www.alumil.com
info@alumil.com

ALUMIL M8800
Window Sill System



Profile depth "B"

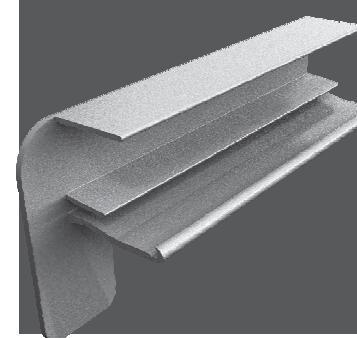
50 mm
70 mm
90 mm
110 mm
130 mm
150 mm
165 mm
180 mm
195 mm
210 mm
225 mm
240 mm
260 mm
280 mm
320 mm



Instructions

- While cutting consider the profile's expansion (1,3 mm/m for a up to 50 °C temperature variation)
- The window sill profile should project from the brickwork about 30 mm minimum
- Window sills with a total length of over 3000 mm should be cut in middle and should create an expansion joint connected with the corresponding expansion joint accessory
- A 4 mm joint should be considered on either side of the window sill due to expansion - contraction
- Use of an appropriate insulating foam tape on the blind side of the window sill, it is advisable in order to avoid tunning material effect
- Installation should not affect the 5° inclination
- Fixing is succeeded using stainless steel screws with plastic washers
- When using window sill depths more than 150 mm, the intermediate support bracket should be positioned every 600 mm in length
- The intermediate support brackets can be installed at the last stage
- Appropriate caution should be taken while insulating the brickwork, since intermediate support brackets have to be installed before the insulation
- Between the top of end caps of the window sills and the mortar on the window jambs, a 4 mm joint should be filled with elastic sealant
- Mortar wastes should be removed immediately from the protective membrane
- Protective membrane **should not** cover obstruct the window sill profile and end caps collaboration
- Protective membrane **should be** removed in a 3 month period at the latest

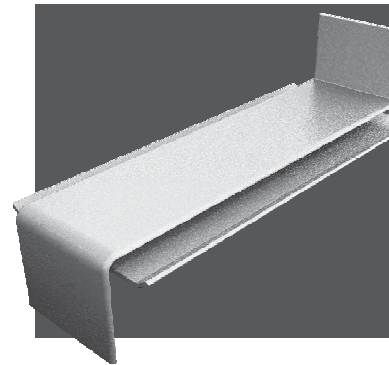
M8800 Window Sill System - Accessories



End Cap

Available sizes
50 - 320 mm

Color: Mill finished
Natural, Bronze Anodising *
Alumil White P/C *

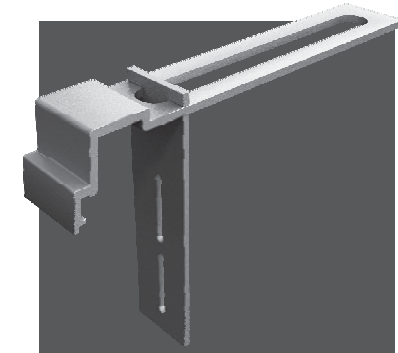


Expansion joint accessory

Available sizes
50 - 320 mm

Color: Mill finished
Natural, Bronze Anodising *
Alumil White P/C *

* All colors (Anodising and Powder Coating)
available per order



Intermediate Support Bracket

Available
Mill finished

